SCOPE OF ACCREDITATION

Chemical Processing

Anoplate Corp
459 Pulaski St
Syracuse, NY 13204-1134

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01– Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected
AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected
AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected
AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected
AC7108/10 – Electroless Plating – AC7108/10 must also be selected
AC7108/11 – Conversion Coating – AC7108/11 must also be selected
AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected
General Cleaning and Pre–Cleaning
Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also)
Solvent Cleaning
Titanium Cleaning – Alkaline
Ovens Used for Thermal Treatments at a Set Point above 250°F
Ovens for Thermal Treatments with a set point at or below 250ºF (121ºC) or for Miscellaneous Heating Processes, e.g. Part Drying.

AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/AFTER 12-Jun-2022)

Dry Film Lubricant Coatings

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108
Testing Performed Internally In Support of the Chemical Process Accreditation
- B03 – Metallographic Preparation In Support of AC7108
- B04 – Microhardness Testing In Support of AC7108
- B05 – Salt Spray Testing In Support of AC7108
- B06 – Water Immersion / Humidity Testing In Support of AC7108
- B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
- B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
- B12 – Adhesion Testing (Bend Test) In Support of AC7108
- B13 – Coating Weight Testing In Support of AC7108
- B14 – Conductivity Testing In Support of AC7108
- B15 – Resistivity Testing In Support of AC7108
- B16 – Coating Thickness Measurement In Support of AC7108
- B17 – Solderability Test In Support of AC7108
- B18 – Adhesion Testing (Heat & Quench) In Support of AC7108
- B20 – Porosity Testing In Support of AC7108
- B22 – Solvent Resistance Testing In Support of AC7108
- B23 – Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid
Anodize Aluminum, Hard Anodize
Anodize Aluminum, Sulfuric Acid
Anodize Titanium
Anodizing Aluminum, Type 1 Non–Hexavalent Chrome (e.g. Boric/Sulfuric)
Dye
Impregnation
Seal

AC7108/9 Rev A - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/AFTER 18-Feb-2024)

Electroplating
- Alloy Plating
- Cadmium Plating
- Chromium Plating
- Copper Plating
- Gold Plating
- Nickel Plating
- Silver Plating
- Tin Plating

Zinc Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Copper
Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum
Aluminum, Non–Hexavalent Chrome Alternatives
Copper
Steel

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

Electropolishing
  Steels
    ASTM B912 (info only)
    Other Steels (info only)
Passivation